

environmentally

BCSIR Laboratories Dhaka, BCSIR

Process

Preparation of chitosan-charcoal bio-composite for chromium removal

A new composite biosorbent has been prepared by coating chitosan onto charcoal. Chitosan-charcoal composite has applied as the media of biological filters to treat tannery wastewater. Biopolymer chitosan-charcoal composite have

evaporation method. The morphology and mechanical

properties of the chitosan-charcoal composite have been characterized with scanning electron microscopy (SEM) and X-ray diffraction (XRD). The prepared chitosan-charcoal can remove chromium from tannery effluent more than 90%

successfully prepared by a simple solution-

Area

Effluent Treatment Plant (ETP)

Uses

Waste water treatment/ Water purification



chitosan-charcoal bio-composite Scale of Development

The process is standardized at bench scale

Major Raw Material

Shrimp processing wastes (head, shell and tail), charcoal, hydrochloric acid, sodium hydroxide, oxalic acid etc

Major Plant
Equipment/Machinery
Details of specific
application
Status of Development

S.S.Still container, mechanical stirrer and hot plate

Heavy metal removal

at optimum condition

Ecological/Environmental Impact(if any, specify briefly

ready for commercialization

This process is accepted by the BCSIR authority and it is

Patenting details Commercialization Status This process is environment friendly and after commercialization this product able to fulfill our national demand

Ready for commercialization

Techono-Economics

Available on demand

Key wards

Chitosan, Charcoal



Process

A Process for the Production of Anhydrous Aluminum Chloride from Scrap Aluminum

Area

Lewis acid, polymerization.

Uses

Friedel-Crafts reactions, isomerization, Production of detergents and ethylbenzene



Anhydrous Aluminum Chloride

Aluminium chloride (AICI₃) is the main compound of aluminum and chlorine. It is white, but samples are often contaminated with iron trichloride, giving it a yellow colour. The solid has a low melting and boiling point. It is mainly produced and consumed in the production of aluminium metal, but large amounts are also used in other areas of chemical industry. The compound is often cited as a Lewis acid. It is an example of an inorganic compound that "cracks" at mild temperature, reversibly changing from a polymer to a monomer. AICI₃ adopts three different structures, depending on the temperature and the state (solid, liquid, gas). Solid AICI₃ is a sheet-like layered cubic close packed layer.

Scale of Development

The process is standardized at bench scale

Major Raw Material

Aluminium and Hydrochloric acid

Major Plant

Equipment/Machinery

S.S. Still container, mechanical stirrer and hot plate

Details of specific application

This product is mainly used for Friedel-Crafts reactions, isomerization, Production of detergents and ethylbenzene

Status of Development

This process is accepted by the BCSIR authority and it is ready for commercialization

Ecological/Environmental Impact(if any, specify briefly

This process is environment friendly and after commercialization this product able to fulfill our national demand

Patenting details

Patented filed in future

Commercialization Status

Ready for commercialization

Techno-Economics

Available on demand

Cost of Production (Tk.)

900.0/kg

Key wards

Aluminum, Hydrochloric acid, isomer, polymer, detergent



Process

Acetate from Lead Oxide

Area textile printing, dyeing, varnishesing

Uses Lead acetate is used as a mordant intextile printing and dyeing, as a drier in paints and varnishes, and in preparing other lead compounds

Lead Acetate Scale of Development

The process is standardized at bench scale

Lead oxide and acetic acid

suppressor by the acetic acid, which forms lead acetate.

Major Raw Material

Major Plant Equipment/Machinery

S.S. Still container, mechanical stirrer, hot plate, round bottom flask, heating mantel

A process for the production of Production of Lead

Lead acetate paper is used to detect the poisonous gas hydrogen sulfide. The gas reacts with lead (II) acetate on the moistened test paper to form a grey precipitate of lead (II) sulfide. An aqueous solution of lead acetate is the byproduct of the 50/50 mixture of hydrogen peroxide and white vinegar used in the cleaning and maintenance of stainless steel firearmsuppressors (silencers). The solution is agitated by the bubbling action of the hydrogen peroxide, and the main reaction is the dissolution of lead deposits within the

Details of specific application

This product is mainly used as a mordant intextile printing and dyeing, as a drier in paints and varnishes, and in preparing other lead compounds

Status of Development

This process is accepted by the BCSIR authority and it is ready for commercialization

Ecological/Environmental Impact(if any, specify briefly

This process is environment friendly and after commercialization this product able to fulfill our national demand

Patenting details

Patented filed infuture

Commercialization Status

Ready for commercialization

Techno-Economics

Available on demand

Cost of Production (Tk.)

700.0/kg

Key wards

Lead oxide, acetic acid, textile, dye, vernish



Process A process for the production of phosphate based dry fire

extinguishing agent

Extinguish the ABC type fire Area

Uses This product is used for Extinguish the ABC type fire



Dry Chemicals (phosphate based) today's most widely used type of fire extinguisher is the multipurpose dry chemical that is effective on Class A, B, and C fires. This agent also works by creating a barrier between the oxygen element and the fuel element on Class ABC fires.

Phosphate based fire extinguishing Scale of Development

This process is leased out by BCSIR authority

Major Raw Material Monoammonium phosphate and ammonium sulphate

Major Plant Equipment/Machinery Details of specific application

Grinding machine, mixing machine, S.S. still container

Dry Chemical fire extinguishers (phosphate based) extinguish the fire primarily by interrupting the chemical reaction of the fire triangle. The multipurpose dry powder works by creating a barrier between the oxygen element and

the fuel element on Class A, B & C fires.

This process is accepted by the BCSIR authority and leased out Status of Development

Ecological/Environmental Impact(if any, specify briefly

This process is environment friendly and after commercialization this product

able to fulfill our national demand

Patenting details Patented filed in future

Commercialization Status This process is leased out by BCSIR authority

Techono-Economics Available on demand

Cost of Production (Tk.) 150.0/kg

Keywards Phosphate, fire, extinguisher, dry chemical



Process A process for the production of Production of Zinc

Acetate from Zinc Oxide

Area Zinc deficiencies, Antibiotic

Uses Zinc acetate is commonly used as a dietary supplement and in lozenges used to treat the common cold. Zinc acetate can also use to treat zinc deficiencies

and treatment of Wilson's disease.

Zinc acetate is used in chemical synthesis for different pharmaceutical products and as a dietary supplement and in lozenges used to treat the common cold. It along is thought to be a more effective treatment than zinc gluconate. Zinc acetate can also use to treat zinc deficiencies. As an oral daily supplements it is used to inhibit the body's absorption of copper as part of the treatment of Wilson's disease. It is also sold as an astringent in the form of an ointment, a topical lotion or combined with an antibiotic such as erythromycin for the topical treatment of acne, furthermore zinc acetate is commonly sold as a topical anti-itchointment.

Zinc Acetate Scale of Development The process is standardized at bench scale

Zinc oxide and acetic acid Major Raw Material

Major Plant S.S.Still container, mechanical stirrer, hot plate, round bottom flask, heating Equipment/Machinery

mentel

Details of specific application This product is mainly used as a dietary supplement and in lozenges used to

treat the common cold. Zinc acetate can also use to treat zinc deficiencies and

treatment of Wilson's disease

This process is accepted by the BCSIR authority and it is ready for Status of Development

commercialization

Ecological/Environmental This process is environment friendly and after commercialization this product

able to fulfill our national demand Impact(if any, specify briefly

Patented filed in future Patenting details

Commercialization Status Ready for commercialization

Available ondemand Techno-Economics

Cost of Production (Tk.) 900.0/kg

Key wards Zinc oxide, acetic acid, dietary supplement, lozenges.



Process A process for the production of carbonate based dry

fire extinguishing agent

Extinguish the BC type fire Area

This product is used for Extinguish the BC type fire Uses

> Dry Chemicals (carbonate based) are one of the most widely used type of fire extinguisher that are effective mainly on Class B and C fires. This agent works by evolving carbon-dioxide and eliminates oxygen from fire

and replacing it with carbon dioxide.

Carbonate based fire extinguishing

Scale of Development This process is leased out by BCSIR authority

Major Raw Material Mainly fine powder of sodium bicarbonate (NaHCO₃, baking soda)

Major Plant

Equipment/Machinery

Grinding machine, mixing machine, S.S. still container

Details of specific application Carbonate based dry fire extinguisher is most widely used to extinguish

fires involving materials like oil, fats, solvents, gases, paint, varnish and

live machinery

Status of Development This process is accepted by the BCSIR authority and leased out

Ecological/Environmental

Impact(if any, specify briefly

This process is environment friendly and after commercialization this

product able to fulfill our national demand

Patenting details Patented filed infuture

Commercialization Status This process is leased out by BCSIR authority

Techno-Economics Available on demand

Cost of Production (Tk.) 70.0/kg

Key wards Carbonate, fire, extinguisher, dry chemical



Plant Growth Regulator (PGR)



Major Raw materials:

Cytokinin, Indole-3-butyric acid, Gibberellic acid, Kinetin and others.

Uses:

- ♣ It is used as a plant growth regulator in vegetables, fruit trees and tissue cultures to promote seed germination and to end the domant state of lateral buds.
- → PGR aids in delaying the aging process of the plant, regulating the transport of nutrients, and promoting fruit formation.



Polymer Modified Bitumen

Major Raw Materials:

- ➤ General bitumen
- ➤ Natural polymer
- ➤ Polymeric antioxidants
- ➤ Organic solvents and others.



Uses:

➤ Sustainable bituminous pavement construction suitable for Bangladesh.

Salient Features:

- ♣Renewable resource & huge amount of plastic & rubber wastes will be used.
- ♣Import of 80-100 grade bitumen will be reduced by 5-8% & thus foreign currency will be saved.
- ♣Road strength will be twice stronger than normal roads & lifecost of normal roads will be reduced by 20-25%.
- Large-scale industries will be established & thus employment will be generated.
- ♣Clean & sustainable environment will be ensured.



Fibre and Polymer Research Division



Synthetic Rubber Adhesive

Major Raw materials:

Adhesive grade Synthetic Rubber, Organic Solvents, Hardener, Antioxidants, tackifier, filler, plasticizer, curing agent, vulcanizing agent and sequestering agent.

Uses:

As an Adhesive for Leather-based goods, especially for joining parts of shoe soles and uppers, leather bags, moneybags, parses, leather jackets, etc.

Physical State: Highly Viscous Liquid.

Demand: 20,000 MTs/Year.

Salient Features:

- ♣ Very easy way for preparation of the solvent based adhesive involving simple stirring and mixing process.
- ♣ It doesn't require any mastication process or equipment.
- ♣ Low-cost available solvents were used to make it cheaper.
- Antioxidant was used for making stable and long-lasting product.





Urea Formaldehyde Resin

Major Raw Materials:

Urea, Formaldehyde and others.

Uses:

♣ Urea-formaldehyde resin is used by the industries which deal with forest products (ex. hard wood, plywood, particle board etc.) for a variety of purposes.



→ It is also used as adhesive, coating etc



Production of Conductive paper for electronics packaging

Process Conductive paper for electronics packaging

Area Electronics packaging

Uses Packaging for electronics, circuit board

Salient Features • Prohibition of bacterial growth

Protect from Dustparticle

Scale of Development Laboratory scale

Major Raw Materials pulp

Major Plant Equipment/ Machinery Polymerization tank, papermachine

Details of Specific application Packaging for electronics, circuit board

Status of Development Conductive Sheet formed and tested

Ecological/Environmental impact (If any, specify briefly)

No adverse impact on ecology or environment

Patenting details Not applied

Commercialization status Ready for commercialization

Techno-Economics Available in demand

Key words Conductive paper, electric packaging



Production of Activated Carbon

Process Activated Carbon

Area Adsorbent

Uses Purification of Water, Cosmetics, medicine, gas

purification, air filtration for mask

Salient Features

• Treatment of water

• Treatment of sewage

• Use in different cosmetics (lipstick, cleanser)

• Use in medicine

Scale of Development Laboratory scale

Major Raw Materials Pulp mill wastes liquor

Major Plant Equipment/ Machinery Furnace, Chemical reactor

Details of Specific application Purification of Water, Cosmetics, medicine, gas

purification, air filtration for mask

Status of Development Activated Carbon Prepared and tested

Ecological/Environmental impact (If

any, specify briefly)

Prevent surface water pollution as used the pulp mill waste liquor for active carbon preparation. Make fresh

and bad smell free environment

Patenting details Not applied

Commercialization status Ready for commercialization

Techno-Economics Available in demand

Key words Pulp mill liquor, lignin, Active Carbon



Preparation of lignin-based Resin

Process Production of Resin from lignin

(phenol-formaldehyde)

Area Plywood adhesives

Used as adhesives in plywood and particle board

Salient Features Used as a glue for the preparation of

plywood

particle board

Scale of Development Laboratory scale

Major Raw Materials Lignin, Phenol and Formaldehyde

Major Plant Equipment/ Machinery Reactor

Details of Specific application Used as a glue for the preparation of plywood and

particle board

Status of Development Lignin extracted from different biomass and 50% phenol

substituted by lignin and resin prepared

Patenting details Not applied

Commercialization status Ready for commercialization

Techno-Economics Available in demand

Key words Lignin, resin, plywood, additives, particle board



Preparation of Rayon grade pulp

Process Rayon grade pulp from lignocelluloses

Area Rayon

Uses Production of rayon and different chemicals

Salient Features
• Preparation rayon

chemicals

• drug excipient

Scale of Development Laboratory scale

Major Raw Materials Biomass, Lignocelluloses

Major Plant Equipment/ Machinery Digester, screener

Details of Specific application Preparation rayon, biofuel, biochemicals and biomaterial

Status of Development Rayon grade pulp produced

Patenting details applied

Commercialization status Ready for commercialization

Techno-Economics Available in demand

Key words Biomass, dissolving pulp, rayon